LEXINGTON CUTTER, INC.

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Location: Huntington Beach Pricing
Effective December 29, 2025

M.C. SALES & MARKETING

CARBIDE TIPPED REGULAR LENGTH CHUCKING REAMERS

TYPE 3400 - STRAIGHT SHANK - STRAIGHT FLUTES

Carbide tips brazed to one piece hardened alloy steel bodies. Straight polished flutes.

Designed and manufactured for maximum tool life. Used for all general types of reaming, including low carbon steels, cast iron, non-ferrous metals and non-metals.

LEXINGTON CUTTER, INC.



TOOL DIAMETER		SHANK DIAM.	NO. OF FLUTES	LENGTH			EDP NO.	PRICE EACH
DECIMAL	FRAC.			FLT	CARB	OAL		
.1562	5/32	.151	4	1	1/2	4	340005	$71.80
.1719	11/64	.151	4	1	1/2	4	34001719	71.80
.1875	3/16	11/64	4	1 1/8	1/2	4 1/2	340006	65.90
.1875	3/16	11/64	4	1 1/4	1/2	5	340086	69.75
.2031	13/64	11/64	4	1 1/8	1/2	4 1/2	34002031	69.75
.2188	7/32	13/64	4	1 1/4	1/2	5	340007	65.90
.2344	15/64	7/32	4	1 1/2	1/2	6	34002344	69.75
.2500	1/4	15/64	4	1 1/2	1/2	6	340008	65.90
.2656	17/64	15/64	4	1 1/2	1/2	6	34002656	71.35
.2812	9/32	15/64	4	1 1/2	1/2	6	340009	67.40
.2969	19/64	9/32	4	1 1/2	1/2	6	34002969	71.35
.3125	5/16	9/32	4	1 1/2	1/2	6	340010	67.40
.3281	21/64	9/32	4	1 1/2	5/8	6	34003281	74.05
.3438	11/32	9/32	4	1 1/2	5/8	6	340011	69.65
.3594	23/64	5/16	4	1 3/4	5/8	7	34003594	74.05
.3750	3/8	5/16	4	1 3/4	5/8	7	340012	69.65
.3906	25/64	5/16	4	1 3/4	5/8	7	34003906	77.80
.4062	13/32	5/16	4	1 3/4	5/8	7	340013	73.20
.4219	27/64	3/8	4	1 3/4	5/8	7	34004219	82.80
.4375	7/16	3/8	4	1 3/4	5/8	7	340014	78.20
.4531	29/64	3/8	4	1 3/4	5/8	7	34004531	84.10
.4688	15/32	3/8	4	1 3/4	5/8	7	340015	79.25
.4844	31/64	7/16	6	2	5/8	8	34004844	90.85
.5000	1/2	7/16	6	2	5/8	8	340016	94.20
.5156	33/64	7/16	6	2	5/8	8	34005156	102.50
.5312	17/32	7/16	6	2	5/8	8	340017	102.50
.5469	35/64	7/16	6	2	5/8	8	34005469	102.50
.5625	9/16	7/16	6	2	5/8	8	340018	102.50
.5781	37/64	7/16	6	2	5/8	8	34005781	106.70
.5938	19/32	7/16	6	2	5/8	8	340019	106.70
.6094	39/64	9/16	6	2 1/4	5/8	9	34006094	106.70
.6250	5/8	9/16	6	2 1/4	5/8	9	340020	106.70

TOOL DIAMETER		SHANK DIAM.	NO. OF FLUTES	LENGTH			EDP NO.	PRICE EACH
DECIMAL	FRAC.			FLT	CARB	OAL		
.6406	41/64	9/16	6	2 1/4	5/8	9	34006406	$108.60
.6562	21/32	9/16	6	2 1/4	5/8	9	340021	108.60
.6719	43/64	9/16	6	2 1/4	5/8	9	34006719	108.60
.6875	11/16	9/16	6	2 1/4	5/8	9	340022	108.60
.7031	45/64	9/16	6	2 1/4	5/8	9	34007031	113.65
.7188	23/32	9/16	6	2 1/4	5/8	9	340023	113.65
.7344	47/64	5/8	6	2 1/2	3/4	9 1/2	34007344	113.65
.7500	3/4	5/8	6	2 1/2	3/4	9 1/2	340024	113.65
.7656	49/64	5/8	6	2 1/2	3/4	9 1/2	34007656	117.35
.7812	25/32	5/8	6	2 1/2	3/4	9 1/2	340025	117.35
.7969	51/64	5/8	6	2 1/2	3/4	9 1/2	34007969	117.35
.8125	13/16	5/8	6	2 1/2	3/4	9 1/2	340026	117.35
.8281	53/64	5/8	6	2 1/2	3/4	9 1/2	34008281	122.10
.8438	27/32	5/8	6	2 1/2	3/4	9 1/2	340027	122.10
.8594	55/64	3/4	6	2 5/8	3/4	10	34008594	122.10
.8750	7/8	3/4	6	2 5/8	3/4	10	340028	126.70
.8906	57/64	3/4	6	2 5/8	3/4	10	34008906	147.65
.9062	29/32	3/4	6	2 5/8	3/4	10	340029	147.65
.9219	59/64	3/4	8	2 5/8	3/4	10	34009219	147.65
.9375	15/16	3/4	8	2 5/8	3/4	10	340030	147.65
.9531	61/64	3/4	8	2 5/8	3/4	10	34009531	154.60
.9688	31/32	3/4	8	2 5/8	3/4	10	340031	154.60
.9844	63/64	7/8	8	2 3/4	3/4	10 1/2	34009844	154.60
1.0000	1	7/8	8	2 3/4	3/4	10 1/2	340032	154.60
1.0625	1 1/16	7/8	8	2 3/4	3/4	10 1/2	340034	159.95
1.1250	1 1/8	7/8	8	2 7/8	7/8	11	340036	172.85
1.1875	1 3/16	1	8	2 7/8	7/8	11	340038	181.90
1.2500	1 1/4	1	8	3	7/8	11 1/2	340040	192.15
1.3125	1 5/16	1	8	3	7/8	11 1/2	340042	202.20
1.3750	1 3/8	1	8	3 1/4	7/8	12	340044	214.55
1.4375	1 7/16	1 1/4	8	3 1/4	7/8	12	340046	239.05
1.5000	1 1/2	1 1/4	8	3 1/2	7/8	12 1/2	340048	252.80

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CARBIDE TIPPED REGULAR LENGTH CHUCKING REAMERS

LEXINGTON CUTTER, INC.

TYPE 3400 - STRAIGHT SHANK - STRAIGHT FLUTES - WIRE & LETTER SIZES

Carbide tips brazed to one piece hardened alloy steel bodies. Straight polished flutes.

Designed and manufactured for maximum tool life. Used for all general types of reaming, including low carbon steels, cast iron, non-ferrous metals and non-metals.



WIRE & LETTER SIZES

TOOL DIAMETER		SHANK DIAM.	NO. OF FLUTES	LENGTH			EDP NO.	PRICE EACH
WIRE LETTER	DECIMAL			FLT	CARB	OAL		
22	.1570	.151	4	1	½	4	34001570	$92.90
21	.1590	.151	4	1	½	4	34001590	92.90
20	.1610	.151	4	1	½	4	34001610	92.90
19	.1660	.151	4	1	½	4	34001660	92.90
18	.1695	.151	4	1	½	4	34001695	92.90
17	.1730	.151	4	1	½	4	34001730	92.90
16	.1770	11/64	4	1 ⅛	½	4 ½	34001770	86.55
15	.1800	11/64	4	1 ⅛	½	4 ½	34001800	86.55
14	.1820	11/64	4	1 ⅛	½	4 ½	34001820	86.55
13	.1850	11/64	4	1 ⅛	½	4 ½	3400047	86.55
12	.1890	11/64	4	1 ⅛	½	4 ½	3400048	86.55
11	.1910	11/64	4	1 ⅛	½	4 ½	34001910	86.55
10	.1935	11/64	4	1 ⅛	½	4 ½	34001935	86.55
9	.1960	11/64	4	1 ⅛	½	4 ½	34001960	86.55
8	.1990	11/64	4	1 ⅛	½	4 ½	34001990	86.55
7	.2010	11/64	4	1 ⅛	½	4 ½	34002010	86.55
6	.2040	11/64	4	1 ⅛	½	4 ½	34002040	86.55
5	.2055	13/64	4	1 ¼	½	5	34002055	86.55
4	.2090	13/64	4	1 ¼	½	5	34002090	86.55
3	.2130	13/64	4	1 ¼	½	5	34002130	86.55
2	.2210	13/64	4	1 ¼	½	5	34002210	86.55
1	.2280	7/32	4	1 ½	½	6	34002280	90.45
A	.2340	7/32	4	1 ½	½	6	34002340	90.45
B	.2380	7/32	4	1 ½	½	6	34002380	90.45

TOOL DIAMETER		SHANK DIAM.	NO. OF FLUTES	LENGTH			EDP NO.	PRICE EACH
WIRE LETTER	DECIMAL			FLT	CARB	OAL		
C	.2420	15/64	4	1 ½	½	6	34002420	$86.55
D	.2460	15/64	4	1 ½	½	6	34002460	86.55
E	.2500	15/64	4	1 ½	½	6	340008	65.90
F	.2570	15/64	4	1 ½	½	6	34002570	87.85
G	.2610	15/64	4	1 ½	½	6	34002610	87.85
H	.2660	15/64	4	1 ½	½	6	34002660	87.85
I	.2720	15/64	4	1 ½	½	6	34002720	87.85
J	.2770	15/64	4	1 ½	½	6	34002770	87.85
K	.2810	15/64	4	1 ½	½	6	34002810	87.85
L	.2900	9/32	4	1 ½	½	6	34002900	87.85
M	.2950	9/32	4	1 ½	½	6	34002950	87.85
N	.3020	9/32	4	1 ½	½	6	34003020	87.85
O	.3160	9/32	4	1 ½	½	6	34003160	90.05
P	.3230	9/32	4	1 ½	½	6	34003230	90.05
Q	.3320	9/32	4	1 ½	½	6	34003320	90.05
R	.3390	9/32	4	1 ½	½	6	34003390	90.05
S	.3480	5/16	4	1 ¾	⅝	7	34003480	90.05
T	.3580	5/16	4	1 ¾	⅝	7	34003580	90.05
U	.3680	5/16	4	1 ¾	⅝	7	34003680	90.05
V	.3770	5/16	4	1 ¾	⅝	7	34003770	90.05
W	.3860	5/16	4	1 ¾	⅝	7	34003860	93.50
X	.3970	5/16	4	1 ¾	⅝	7	34003970	93.50
Y	.4040	5/16	4	1 ¾	⅝	7	34004040	93.50
Z	.4130	⅜	4	1 ¾	⅝	7	34004130	98.35

CARBIDE TIPPED REGULAR LENGTH CHUCKING REAMERS

TYPE 3400 - STRAIGHT SHANK - STRAIGHT FLUTES
STANDARD DECIMAL DIAMETER REAMERS (.0005" INCREMENTS)
THIS PAGE .1560" THRU .2005"

DECIMAL SIZE	EDP NO.	PRICE EACH	DECIMAL SIZE	EDP NO.	PRICE EACH	DECIMAL SIZE	EDP NO.	PRICE EACH	DECIMAL SIZE	EDP NO.	PRICE EACH	DECIMAL SIZE	EDP NO.	PRICE EACH
.1560	34001560	$92.90	.1650	34001650	$92.90	.1740	34001740	$92.90	.1830	34001830	$86.55	.1920	34001920	$86.55
.1565	34001565	92.90	.1655	34001655	92.90	.1745	34001745	92.90	.1835	34001835	86.55	.1925	34001925	86.55
.1570	34001570	92.90	.1660	34001660	92.90	.1750	34001750	92.90	.1840	34001840	86.55	.1930	34001930	86.55
.1575	3400040	92.90	.1665	34001665	92.90	.1755	34001755	92.90	.1845	34001845	86.55	.1935	34001935	86.55
.1580	34001580	92.90	.1670	34001670	92.90	.1760	34001760	92.90	.1850	3400047	86.55	.1940	34001940	86.55
.1585	34001585	92.90	.1675	34001675	92.90	.1765	34001765	92.90	.1855	34001855	86.55	.1945	34001945	86.55
.1590	34001590	92.90	.1680	34001680	92.90	.1770	34001770	86.55	.1860	34001860	86.55	.1950	34001950	86.55
.1595	34001595	92.90	.1685	34001685	92.90	.1775	34001775	86.55	.1865	347818	82.95	.1955	34001955	86.55
.1600	34001600	92.90	.1690	34001690	92.90	.1780	34001780	86.55	.1870	34001870	86.55	.1960	34001960	86.55
.1605	34001605	92.90	.1695	34001695	92.90	.1785	34001785	86.55	.1875	340006	65.90	.1965	34001965	86.55
.1610	34001610	92.90	.1700	34001700	92.90	.1790	34001790	86.55	.1880	34001880	86.55	.1970	34001970	86.55
.1615	34001615	92.90	.1705	34001705	92.90	.1795	34001795	86.55	.1885	347819	82.95	.1975	34001975	86.55
.1620	34001620	92.90	.1710	34001710	92.90	.1800	34001800	86.55	.1890	3400048	86.55	.1980	34001980	86.55
.1625	34001625	92.90	.1715	34001715	92.90	.1805	34001805	86.55	.1895	34001895	86.55	.1985	34001985	86.55
.1630	34001630	92.90	.1720	34001720	92.90	.1810	34001810	86.55	.1900	34001900	86.55	.1990	34001990	86.55
.1635	34001635	92.90	.1725	34001725	92.90	.1815	34001815	86.55	.1905	34001905	86.55	.1995	34001995	86.55
.1640	34001640	92.90	.1730	34001730	92.90	.1820	34001820	86.55	.1910	34001910	86.55	.2000	34002000	86.55
.1645	34001645	92.90	.1735	34001735	92.90	.1825	34001825	86.55	.1915	34001915	86.55	.2005	34002005	86.55

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CARBIDE TIPPED DECIMAL SIZE CHUCKING REAMERS

TYPE 3400 - STRAIGHT SHANK - STRAIGHT FLUTES
STANDARD DECIMAL DIAMETER REAMERS (.0005" INCREMENTS)
THIS PAGE .2010" THRU .3505"

LEXINGTON CUTTER, INC.

DECIMAL SIZE	EDP NO.	PRICE EACH
.2010	34002010	$86.55
.2015	34002015	86.55
.2020	34002020	86.55
.2025	34002025	86.55
.2030	34002030	86.55
.2035	34002035	86.55
.2040	34002040	86.55
.2045	34002045	86.55
.2050	34002050	86.55
.2055	34002055	86.55
.2060	34002060	86.55
.2065	34002065	86.55
.2070	34002070	86.55
.2075	34002075	86.55
.2080	34002080	86.55
.2085	34002085	86.55
.2090	34002090	86.55
.2095	34002095	86.55
.2100	34002100	86.55
.2105	34002105	86.55
.2110	34002110	86.55
.2115	34002115	86.55
.2120	34002120	86.55
.2125	34002125	86.55
.2130	34002130	86.55
.2135	34002135	86.55
.2140	34002140	86.55
.2145	34002145	86.55
.2150	34002150	86.55
.2155	34002155	86.55
.2160	34002160	86.55
.2165	3400055	86.55
.2170	34002170	86.55
.2175	34002175	86.55
.2180	34002180	86.55
.2185	34002185	86.55
.2190	34002190	86.55
.2195	34002195	86.55
.2200	34002200	86.55
.2205	3400056	86.55
.2210	34002210	86.55
.2215	34002215	90.45
.2220	34002220	90.45
.2225	34002225	90.45
.2230	34002230	90.45
.2235	34002235	90.45
.2240	34002240	90.45
.2245	34002245	90.45
.2250	34002250	90.45
.2255	34002255	90.45
.2260	34002260	90.45
.2265	34002265	90.45
.2270	34002270	90.45
.2275	34002275	90.45
.2280	34002280	90.45
.2285	34002285	90.45
.2290	34002290	90.45
.2295	34002295	90.45
.2300	34002300	90.45
.2305	34002305	90.45

DECIMAL SIZE	EDP NO.	PRICE EACH
.2310	34002310	$90.45
.2315	34002315	90.45
.2320	34002320	90.45
.2325	34002325	90.45
.2330	34002330	90.45
.2335	34002335	90.45
.2340	34002340	90.45
.2345	34002345	90.45
.2350	34002350	90.45
.2355	34002355	90.45
.2360	34002360	90.45
.2365	34002365	90.45
.2370	34002370	90.45
.2375	34002375	90.45
.2380	34002380	90.45
.2385	34002385	86.55
.2390	34002390	86.55
.2395	34002395	86.55
.2400	34002400	86.55
.2405	34002405	86.55
.2410	34002410	86.55
.2415	34002415	86.55
.2420	34002420	86.55
.2425	34002425	86.55
.2430	34002430	86.55
.2435	34002435	86.55
.2440	34002440	86.55
.2445	34002445	86.55
.2450	34002450	86.55
.2455	34002455	86.55
.2460	34002460	86.55
.2465	34002465	86.55
.2470	34002470	86.55
.2475	34002475	86.55
.2480	3400063	86.55
.2485	34002485	86.55
.2490	347824	82.95
.2495	34002495	86.55
.2500	340008	65.90
.2505	34002505	86.55
.2510	347825	82.95
.2515	34002515	86.55
.2520	3400064	86.55
.2525	34002525	86.55
.2530	34002530	86.55
.2535	34002535	87.85
.2540	34002540	87.85
.2545	34002545	87.85
.2550	34002550	87.85
.2555	34002555	87.85
.2560	34002560	87.85
.2565	34002565	87.85
.2570	34002570	87.85
.2575	34002575	87.85
.2580	34002580	87.85
.2585	34002585	87.85
.2590	34002590	87.85
.2595	34002595	87.85
.2600	34002600	87.85
.2605	34002605	87.85

DECIMAL SIZE	EDP NO.	PRICE EACH
.2610	34002610	$87.85
.2615	34002615	87.85
.2620	34002620	87.85
.2625	34002625	87.85
.2630	34002630	87.85
.2635	34002635	87.85
.2640	34002640	87.85
.2645	34002645	87.85
.2650	34002650	87.85
.2655	34002655	87.85
.2660	34002660	87.85
.2665	34002665	87.85
.2670	34002670	87.85
.2675	34002675	87.85
.2680	34002680	87.85
.2685	34002685	87.85
.2690	34002690	87.85
.2695	34002695	87.85
.2700	34002700	87.85
.2705	34002705	87.85
.2710	34002710	87.85
.2715	34002715	87.85
.2720	34002720	87.85
.2725	34002725	87.85
.2730	34002730	87.85
.2735	34002735	87.85
.2740	34002740	87.85
.2745	34002745	87.85
.2750	34002750	87.85
.2755	34002755	87.85
.2760	34002760	87.85
.2765	34002765	87.85
.2770	34002770	87.85
.2775	34002775	87.85
.2780	34002780	87.85
.2785	34002785	87.85
.2790	34002790	87.85
.2795	3400071	87.85
.2800	34002800	87.85
.2805	34002805	87.85
.2810	34002810	87.85
.2815	34002815	87.85
.2820	34002820	87.85
.2825	34002825	87.85
.2830	34002830	87.85
.2835	3400072	87.85
.2840	34002840	87.85
.2845	34002845	87.85
.2850	34002850	87.85
.2855	34002855	87.85
.2860	34002860	87.85
.2865	34002865	87.85
.2870	34002870	87.85
.2875	34002875	87.85
.2880	34002880	87.85
.2885	34002885	87.85
.2890	34002890	87.85
.2895	34002895	87.85
.2900	34002900	87.85
.2905	34002905	87.85

DECIMAL SIZE	EDP NO.	PRICE EACH
.2910	34002910	$87.85
.2915	34002915	87.85
.2920	34002920	87.85
.2925	34002925	87.85
.2930	34002930	87.85
.2935	34002935	87.85
.2940	34002940	87.85
.2945	34002945	87.85
.2950	34002950	87.85
.2955	34002955	87.85
.2960	34002960	87.85
.2965	34002965	87.85
.2970	34002970	87.85
.2975	34002975	87.85
.2980	34002980	87.85
.2985	34002985	87.85
.2990	34002990	87.85
.2995	34002995	87.85
.3000	34003000	87.85
.3005	34003005	87.85
.3010	34003010	87.85
.3015	34003015	87.85
.3020	34003020	87.85
.3025	34003025	87.85
.3030	34003030	87.85
.3035	34003035	87.85
.3040	34003040	87.85
.3045	34003045	87.85
.3050	34003050	87.85
.3055	34003055	87.85
.3060	34003060	87.85
.3065	34003065	87.85
.3070	34003070	87.85
.3075	34003075	87.85
.3080	34003080	87.85
.3085	34003085	87.85
.3090	34003090	87.85
.3095	34003095	87.85
.3100	34003100	87.85
.3105	34003105	87.85
.3110	3400079	87.85
.3115	347831	84.75
.3120	34003120	87.85
.3125	340010	67.40
.3130	34003130	87.85
.3135	347832	84.75
.3140	34003140	87.85
.3145	34003145	87.85
.3150	3400080	87.85
.3155	34003155	90.05
.3160	34003160	90.05
.3165	34003165	90.05
.3170	34003170	90.05
.3175	34003175	90.05
.3180	34003180	90.05
.3185	34003185	90.05
.3190	34003190	90.05
.3195	34003195	90.05
.3200	34003200	90.05
.3205	34003205	90.05

DECIMAL SIZE	EDP NO.	PRICE EACH
.3210	34003210	$90.05
.3215	34003215	90.05
.3220	34003220	90.05
.3225	34003225	90.05
.3230	34003230	90.05
.3235	34003235	90.05
.3240	34003240	90.05
.3245	34003245	90.05
.3250	34003250	90.05
.3255	34003255	90.05
.3260	34003260	90.05
.3265	34003265	90.05
.3270	34003270	90.05
.3275	34003275	90.05
.3280	34003280	90.05
.3285	34003285	90.05
.3290	34003290	90.05
.3295	34003295	90.05
.3300	34003300	90.05
.3305	34003305	90.05
.3310	34003310	90.05
.3315	34003315	90.05
.3320	34003320	90.05
.3325	34003325	90.05
.3330	34003330	90.05
.3335	34003335	90.05
.3340	34003340	90.05
.3345	34003345	90.05
.3350	34003350	90.05
.3355	34003355	90.05
.3360	34003360	90.05
.3365	34003365	90.05
.3370	34003370	90.05
.3375	34003375	90.05
.3380	34003380	90.05
.3385	34003385	90.05
.3390	34003390	90.05
.3395	34003395	90.05
.3400	34003400	90.05
.3405	34003405	90.05
.3410	34003410	90.05
.3415	34003415	90.05
.3420	34003420	90.05
.3425	3400087	90.05
.3430	34003430	90.05
.3435	34003435	90.05
.3440	34003440	90.05
.3445	34003445	90.05
.3450	34003450	90.05
.3455	34003455	90.05
.3460	34003460	90.05
.3465	3400088	90.05
.3470	34003470	90.05
.3475	34003475	90.05
.3480	34003480	90.05
.3485	34003485	90.05
.3490	34003490	90.05
.3495	34003495	90.05
.3500	34003500	90.05
.3505	34003505	90.05

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CARBIDE TIPPED DECIMAL SIZE CHUCKING REAMERS

LEXINGTON CUTTER, INC.

TYPE 3400 - STRAIGHT SHANK - STRAIGHT FLUTES
STANDARD DECIMAL DIAMETER REAMERS (.0005" INCREMENTS)
THIS PAGE .3510" THRU .5005"

DECIMAL SIZE	EDP NO.	PRICE EACH
.3510	34003510	$90.05
.3515	34003515	90.05
.3520	34003520	90.05
.3525	34003525	90.05
.3530	34003530	90.05
.3535	34003535	90.05
.3540	34003540	90.05
.3545	34003545	90.05
.3550	34003550	90.05
.3555	34003555	90.05
.3560	34003560	90.05
.3565	34003565	90.05
.3570	34003570	90.05
.3575	34003575	90.05
.3580	34003580	90.05
.3585	34003585	90.05
.3590	34003590	90.05
.3595	34003595	90.05
.3600	34003600	90.05
.3605	34003605	90.05
.3610	34003610	90.05
.3615	34003615	90.05
.3620	34003620	90.05
.3625	34003625	90.05
.3630	34003630	90.05
.3635	34003635	90.05
.3640	34003640	90.05
.3645	34003645	90.05
.3650	34003650	90.05
.3655	34003655	90.05
.3660	34003660	90.05
.3665	34003665	90.05
.3670	34003670	90.05
.3675	34003675	90.05
.3680	34003680	90.05
.3685	34003685	90.05
.3690	34003690	90.05
.3695	34003695	90.05
.3700	34003700	90.05
.3705	34003705	90.05
.3710	34003710	90.05
.3715	34003715	90.05
.3720	34003720	90.05
.3725	34003725	90.05
.3730	34003730	90.05
.3735	34003735	90.05
.3740	347837	87.90
.3745	34003745	90.05
.3750	340012	69.65
.3755	34003755	90.05
.3760	347838	87.90
.3765	34003765	90.05
.3770	34003770	90.05
.3775	34003775	90.05
.3780	3400096	90.05
.3785	34003785	93.50
.3790	34003790	93.50
.3795	34003795	93.50
.3800	34003800	93.50
.3805	34003805	93.50

DECIMAL SIZE	EDP NO.	PRICE EACH
.3810	34003810	$93.50
.3815	34003815	93.50
.3820	34003820	93.50
.3825	34003825	93.50
.3830	34003830	93.50
.3835	34003835	93.50
.3840	34003840	93.50
.3845	34003845	93.50
.3850	34003850	93.50
.3855	34003855	93.50
.3860	34003860	93.50
.3865	34003865	93.50
.3870	34003870	93.50
.3875	34003875	93.50
.3880	34003880	93.50
.3885	34003885	93.50
.3890	34003890	93.50
.3895	34003895	93.50
.3900	34003900	93.50
.3905	34003905	93.50
.3910	34003910	93.50
.3915	34003915	93.50
.3920	34003920	93.50
.3925	34003925	93.50
.3930	34003930	93.50
.3935	34003935	93.50
.3940	34003940	93.50
.3945	34003945	93.50
.3950	34003950	93.50
.3955	34003955	93.50
.3960	34003960	93.50
.3965	34003965	93.50
.3970	34003970	93.50
.3975	34003975	93.50
.3980	34003980	93.50
.3985	34003985	93.50
.3990	34003990	93.50
.3995	34003995	93.50
.4000	34004000	93.50
.4005	34004005	93.50
.4010	34004010	93.50
.4015	34004015	93.50
.4020	34004020	93.50
.4025	34004025	93.50
.4030	34004030	93.50
.4035	34004035	93.50
.4040	34004040	93.50
.4045	34004045	93.50
.4050	34004050	93.50
.4055	3400103	93.50
.4060	34004060	93.50
.4065	34004065	93.50
.4070	34004070	93.50
.4075	34004075	93.50
.4080	34004080	93.50
.4085	34004085	93.50
.4090	34004090	93.50
.4095	34004095	98.35
.4100	34004100	98.35
.4105	34004105	98.35

DECIMAL SIZE	EDP NO.	PRICE EACH
.4110	34004110	$98.35
.4115	34004115	98.35
.4120	34004120	98.35
.4125	34004125	98.35
.4130	34004130	98.35
.4135	34004135	98.35
.4140	34004140	98.35
.4145	34004145	98.35
.4150	34004150	98.35
.4155	34004155	98.35
.4160	34004160	98.35
.4165	34004165	98.35
.4170	34004170	98.35
.4175	34004175	98.35
.4180	34004180	98.35
.4185	34004185	98.35
.4190	34004190	98.35
.4195	34004195	98.35
.4200	34004200	98.35
.4205	34004205	98.35
.4210	34004210	98.35
.4215	34004215	98.35
.4220	34004220	98.35
.4225	34004225	98.35
.4230	34004230	98.35
.4235	34004235	98.35
.4240	34004240	98.35
.4245	34004245	98.35
.4250	34004250	98.35
.4255	34004255	98.35
.4260	34004260	98.35
.4265	34004265	98.35
.4270	34004270	98.35
.4275	34004275	98.35
.4280	34004280	98.35
.4285	34004285	98.35
.4290	34004290	98.35
.4295	34004295	98.35
.4300	34004300	98.35
.4305	34004305	98.35
.4310	34004310	98.35
.4315	34004315	98.35
.4320	34004320	98.35
.4325	34004325	98.35
.4330	34004330	98.35
.4335	34004335	98.35
.4340	34004340	98.35
.4345	34004345	98.35
.4350	34004350	98.35
.4355	34004355	98.35
.4360	34004360	98.35
.4365	347843	98.25
.4370	3400111	98.35
.4375	340014	78.20
.4380	34004380	98.35
.4385	347844	98.25
.4390	34004390	98.35
.4395	34004395	98.35
.4400	34004400	98.35
.4405	34004405	98.35

DECIMAL SIZE	EDP NO.	PRICE EACH
.4410	34004410	$98.35
.4415	34004415	99.55
.4420	34004420	99.55
.4425	34004425	99.55
.4430	34004430	99.55
.4435	34004435	99.55
.4440	34004440	99.55
.4445	34004445	99.55
.4450	34004450	99.55
.4455	34004455	99.55
.4460	34004460	99.55
.4465	34004465	99.55
.4470	34004470	99.55
.4475	34004475	99.55
.4480	34004480	99.55
.4485	34004485	99.55
.4490	34004490	99.55
.4495	34004495	99.55
.4500	34004500	99.55
.4505	34004505	99.55
.4510	34004510	99.55
.4515	34004515	99.55
.4520	34004520	99.55
.4525	34004525	99.55
.4530	34004530	99.55
.4535	34004535	99.55
.4540	34004540	99.55
.4545	34004545	99.55
.4550	34004550	99.55
.4555	34004555	99.55
.4560	34004560	99.55
.4565	34004565	99.55
.4570	34004570	99.55
.4575	34004575	99.55
.4580	34004580	99.55
.4585	34004585	99.55
.4590	34004590	99.55
.4595	34004595	99.55
.4600	34004600	99.55
.4605	34004605	99.55
.4610	34004610	99.55
.4615	34004615	99.55
.4620	34004620	99.55
.4625	34004625	99.55
.4630	34004630	99.55
.4635	34004635	99.55
.4640	34004640	99.55
.4645	34004645	99.55
.4650	34004650	99.55
.4655	34004655	99.55
.4660	34004660	99.55
.4665	34004665	99.55
.4670	34004670	99.55
.4675	34004675	99.55
.4680	34004680	99.55
.4685	3400119	99.55
.4690	34004690	99.55
.4695	34004695	99.55
.4700	34004700	99.55
.4705	34004705	99.55

DECIMAL SIZE	EDP NO.	PRICE EACH
.4710	34004710	$99.55
.4715	34004715	99.55
.4720	34004720	99.55
.4725	34004725	116.65
.4730	34004730	116.65
.4735	34004735	116.65
.4740	34004740	116.65
.4745	34004745	116.65
.4750	34004750	116.65
.4755	34004755	116.65
.4760	34004760	116.65
.4765	34004765	116.65
.4770	34004770	116.65
.4775	34004775	116.65
.4780	34004780	116.65
.4785	34004785	116.65
.4790	34004790	116.65
.4795	34004795	116.65
.4800	34004800	116.65
.4805	34004805	116.65
.4810	34004810	116.65
.4815	34004815	116.65
.4820	34004820	116.65
.4825	34004825	116.65
.4830	34004830	116.65
.4835	34004835	116.65
.4840	34004840	116.65
.4845	34004845	116.65
.4850	34004850	116.65
.4855	34004855	116.65
.4860	34004860	116.65
.4865	34004865	116.65
.4870	34004870	116.65
.4875	34004875	116.65
.4880	34004880	116.65
.4885	34004885	116.65
.4890	34004890	116.65
.4895	34004895	116.65
.4900	34004900	116.65
.4905	34004905	116.65
.4910	34004910	116.65
.4915	34004915	116.65
.4920	34004920	116.65
.4925	34004925	116.65
.4930	34004930	116.65
.4935	34004935	116.65
.4940	34004940	116.65
.4945	34004945	116.65
.4950	34004950	116.65
.4955	34004955	116.65
.4960	34004960	116.65
.4965	34004965	116.65
.4970	34004970	116.65
.4975	34004975	116.65
.4980	34004980	116.65
.4985	34004985	116.65
.4990	347849	107.70
.4995	34004995	116.65
.5000	340016	94.20
.5005	34005005	116.65

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CARBIDE TIPPED OVER & UNDER SIZE REAMERS

TYPE 3478 - REGULAR LENGTH STRAIGHT SHANK & FLUTES

These precision ground carbide tipped reamers are very convenient for finishing accurate holes in most materials.
Same specifications as Type 3400



TOOL DIAMETER	SHANK DIAM.	NO. OF FLUTES	LENGTH			TYPE 3478 EDP NO.	PRICE EACH
			FLT	CARB	OAL		
.1865	11/64	4	1 1/8	1/2	4 1/2	347818	$82.95
.1885	11/64	4	1 1/8	1/2	4 1/2	347819	82.95
.2490	15/64	4	1 1/2	1/2	6	347824	82.95
.2510	15/64	4	1 1/2	1/2	6	347825	82.95
.3115	9/32	4	1 1/2	1/2	6	347831	84.75
.3135	9/32	4	1 1/2	1/2	6	347832	84.75
.3740	5/16	4	1 3/4	5/8	7	347837	87.90
.3760	5/16	4	1 3/4	5/8	7	347838	87.90

TOOL DIAMETER	SHANK DIAM.	NO. OF FLUTES	LENGTH			TYPE 3478 EDP NO.	PRICE EACH
			FLT	CARB	OAL		
.4365	3/8	4	1 3/4	5/8	7	347843	$98.25
.4385	3/8	4	1 3/4	5/8	7	347844	98.25
.4990	7/16	6	2	5/8	8	347849	107.70
.5010	7/16	6	2	5/8	8	347850	107.70
.6240	9/16	6	2 1/4	5/8	9	347862	129.15
.6260	9/16	6	2 1/4	5/8	9	347863	129.15
.7490	5/8	6	2 1/2	3/4	9 1/2	347874	136.15
.7510	5/8	6	2 1/2	3/4	9 1/2	347875	136.15

CARBIDE TIPPED AIRCRAFT/REDUCED SHANK COUNTERBORES

Tool diameter tolerance: +.001"/-.000".

TYPE 3522 - STRAIGHT SHANK - THREE FLUTES

Carbide tips brazed to alloy steel bodies. Polished flutes.

For counterboring and spotfacing composites, non-metals, and non-ferrous materials used in airframe manufacturing.

Tool diameter tolerance: +.001"/-.000".
Shank diameter tolerance: +.0000"/- .001".
Corner radius: 1/64".

TOOL DIAMETER		MIN. CUT DIAM.	PILOT HOLE DIAM.	NO. OF FLUTES	SMALL SHANK DIAM.	OVER ALL LENGTH	EDP NO.	PRICE EACH
DECIMAL	FRAC.							
.3750	3/8	.125	3/32	3	1/4	2 3/8	352212	$108.45
.5000	1/2	.156	1/8	3	1/4	2 3/4	352216	136.75
.5625	9/16	.156	1/8	3	1/4	2 3/4	352218	138.05
.6250	5/8	.156	1/8	3	1/4	2 3/4	352220	140.35
.6875	11/16	.219	3/16	3	1/4	2 3/4	352222	163.80
.7500	3/4	.219	3/16	3	1/4	2 3/4	352224	171.45
.8125	13/16	.219	3/16	3	1/4	2 3/4	352226	173.60
.8750	7/8	.219	3/16	3	1/4	2 3/4	352228	176.60

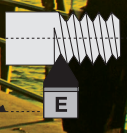


SINGLE POINT TOOLS WITH PREMIUM CARBIDE GRADE

TYPE 3930 - GOLD SHANK
370 / PREMIUM C5-C6 CARBIDE GRADE

Carbide tip brazed to steel bodies. For machining most steels.





For universal threading, 30° chamfering, notching or undercutting

TOOL TYPE & SIZE NO.	883 / PREMIUM C2*		370 / PREMIUM C5-C6*		SHANK DIMENSION			STD. PKG. QTY.
	EDP NO.	PRICE EACH	EDP NO.	PRICE EACH	W	H	L	
E-4	398E04	$11.55	393E04	$11.55	1/4	1/4	2	12
E-5	398E05	12.65	393E05	12.65	5/16	5/16	2 1/4	12
E-6	398E06	13.20	393E06	12.80	3/8	3/8	2 1/2	12
E-7	398E07	20.40	393E07	24.45	7/16	7/16	3	12
E-8	398E08	30.20	393E08	16.25	1/2	1/2	3 1/2	12
E-10	398E10	25.05	393E10	22.75	5/8	5/8	4	12
E-12	398E12	31.10	393E12	31.50	3/4	3/4	4 1/2	12

60° INCLUDED ANGLE
30° SIDE CUTTING EDGE ANGLE
For threading, chamfering, notching, or undercutting.

*Some sizes not available in premium grade carbide. Prices subject to change.

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SINGLE POINT TOOLS WITH PREMIUM CARBIDE GRADE

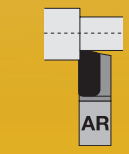
TYPE 3980 - SILVER SHANK
883 / PREMIUM C2 CARBIDE GRADE

Carbide tip brazed to steel bodies. For machining non-ferrous materials and cast iron.

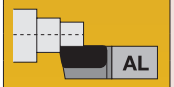


0° SIDE CUTTING EDGE ANGLE
For machining to a square shoulder.

TOOL TYPE & SIZE NO.	883 / PREMIUM C2*		370 / PREMIUM C5-C6*		SHANK DIMENSION			STD. PKG. QTY.
	EDP NO.	PRICE EACH	EDP NO.	PRICE EACH	W	H	L	
AR-4	398AR04	$18.95	393AR04	$13.80	¼	¼	2	12
AR-5	398AR05	16.70	393AR05	14.70	5/16	5/16	2 ¼	12
AR-6	398AR06	17.00	393AR06	14.95	⅜	⅜	2 ½	12
AR-7	398AR07	18.40	393AR07	16.35	7/16	7/16	3	12
AR-8	398AR08	15.70	393AR08	15.70	½	½	3 ½	12
AR-10	398AR10	23.40	393AR10	21.60	⅝	⅝	4	12
AR-12	398AR12	29.95	393AR12	26.85	¾	¾	4 ½	12
AR-16	398AR16	54.95	393AR16	53.60	1	1	7	6



For turning to a square shoulder



TYPE 3930 - GOLD SHANK
370 / PREMIUM C5-C6 CARBIDE GRADE

Carbide tip brazed to steel bodies. For machining most steels.



0° SIDE CUTTING EDGE ANGLE
For machining to a square shoulder.

TOOL TYPE & SIZE NO.	883 / PREMIUM C2*		370 / PREMIUM C5-C6*		SHANK DIMENSION			STD. PKG. QTY.
	EDP NO.	PRICE EACH	EDP NO.	PRICE EACH	W	H	L	
AL-4	398AL04	$18.95	393AL04	$13.80	¼	¼	2	12
AL-5	398AL05	16.70	393AL05	14.70	5/16	5/16	2 ¼	12
AL-6	398AL06	17.00	393AL06	14.95	⅜	⅜	2 ½	12
AL-7	398AL07	18.40	393AL07	16.35	7/16	7/16	3	12
AL-8	398AL08	15.70	393AL08	15.70	½	½	3 ½	12
AL-10	398AL10	22.10	393AL10	21.60	⅝	⅝	4	12
AL-12	398AL12	28.60	393AL12	28.30	¾	¾	4 ½	12
AL-16	398AL16	55.70	393AL16	55.70	1	1	7	6

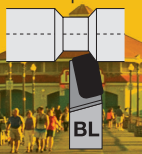


15° SIDE CUTTING EDGE ANGLE
For interrupted or irregular cuts.

TOOL TYPE & SIZE NO.	883 / PREMIUM C2*		370 / PREMIUM C5-C6*		SHANK DIMENSION			STD. PKG. QTY.
	EDP NO.	PRICE EACH	EDP NO.	PRICE EACH	W	H	L	
BR-4	398BR04	$18.95	393BR04	$13.80	¼	¼	2	12
BR-5	398BR05	16.70	393BR05	14.70	5/16	5/16	2 ¼	12
BR-6	398BR06	17.00	393BR06	14.95	⅜	⅜	2 ½	12
BR-7	398BR07	18.40	393BR07	16.35	7/16	7/16	3	12
BR-8	398BR08	15.70	393BR08	15.70	½	½	3 ½	12
BR-10	398BR10	23.40	393BR10	21.60	⅝	⅝	4	12
BR-12	398BR12	29.95	393BR12	26.85	¾	¾	4 ½	12



For turning where square shoulder is not required





15° SIDE CUTTING EDGE ANGLE
For interrupted or irregular cuts.

TOOL TYPE & SIZE NO.	883 / PREMIUM C2*		370 / PREMIUM C5-C6*		SHANK DIMENSION			STD. PKG. QTY.
	EDP NO.	PRICE EACH	EDP NO.	PRICE EACH	W	H	L	
			393BL04	$13.80	¼	¼	2	12
			393BL05	14.70	5/16	5/16	2 ¼	12
BL-6	398BL06	$17.00	393BL06	14.95	⅜	⅜	2 ½	12
			393BL07	16.35	7/16	7/16	3	12
			393BL08	15.70	½	½	3 ½	12
			393BL10	21.60	⅝	⅝	4	12
			393BL12	28.30	¾	¾	4 ½	12

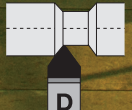


0° SQUARE NOSE
No nose radius.

TOOL TYPE & SIZE NO.	883 / PREMIUM C2*		370 / PREMIUM C5-C6*		SHANK DIMENSION			STD. PKG. QTY.
	EDP NO.	PRICE EACH	EDP NO.	PRICE EACH	W	H	L	
C-4	398C04	$12.50	393C04	$12.50	¼	¼	2	12
C-5	398C05	13.70	393C05	13.25	5/16	5/16	2 ¼	12
C-6	398C06	17.80	393C06	14.70	⅜	⅜	2 ½	12
C-7	398C07	13.55	393C07	18.80	7/16	7/16	3	12
C-8	398C08	21.85	393C08	20.25	½	½	3 ½	12
C-10	398C10	24.60	393C10	26.85	⅝	⅝	4	12
C-12	398C12	33.95	393C12	38.50	¾	¾	4 ½	12
C-16	398C16	70.45	393C16	67.60	1	1	7	6



For undercutting and chamfering



For chamfering



40° SIDE CUTTING EDGE ANGLE
80° pointed nose.

TOOL TYPE & SIZE NO.	883 / PREMIUM C2*		370 / PREMIUM C5-C6*		SHANK DIMENSION			STD. PKG. QTY.
	EDP NO.	PRICE EACH	EDP NO.	PRICE EACH	W	H	L	
D-4	398D04	$11.55	393D04	$11.55	¼	¼	2	12
D-5	398D05	13.40	393D05	13.80	5/16	5/16	2 ¼	12
D-6	398D06	13.70	393D06	14.80	⅜	⅜	2 ½	12
D-7	398D07	18.80	393D07	22.85	7/16	7/16	3	12
D-8	398D08	18.00	393D08	19.10	½	½	3 ½	12
D-10	398D10	25.20	393D10	28.00	⅝	⅝	4	12
D-12	398D12	36.10	393D12	31.75	¾	¾	4 ½	12
D-16	398D16	53.65	393D16	55.40	1	1	7	6

*Some sizes not available in premium grade carbide. Prices subject to change.

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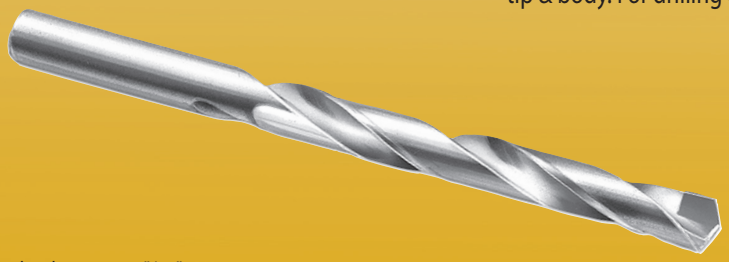
CARBIDE TIPPED JOBBERS LENGTH TWIST DRILLS

LEXINGTON CUTTER, INC.

TYPE 3600 - JOBBERS LENGTH - 118° POINT

Carbide tip brazed to hardened tool steel bodies.

Smooth flutes for effective chip flow. Precision ground to insure concentricity of tip & body. For drilling cast iron, non-ferrous metals and non-metals. (Not usually recommended for drilling steel.) Tanged jobber drill pricing available on our website www.lexingtoncutter.com.



Overall length tolerance: +¼"/-⅛".

TOOL DIAMETER			LENGTH		118° POINT	
DECIMAL	FRAC.	WIRE LETTER	FLUTE	OVER-ALL	TYPE 3600 EDP NO.	PRICE EACH
.1160		32	1 5/8	2 3/4	360232	$29.70
.1200		31	1 5/8	2 3/4	360231	26.85
.1250	1/8		1 5/8	2 3/4	360008	27.50
.1285		30	1 5/8	2 3/4	360230	28.05
.1360		29	1 3/4	2 7/8	360229	29.05
.1405		28	1 3/4	2 7/8	360228	29.30
.1406	9/64		1 3/4	2 7/8	360009	29.70
.1440		27	1 7/8	3	360227	30.10
.1470		26	1 7/8	3	360226	27.90
.1495		25	1 7/8	3	360225	27.90
.1520		24	2	3 1/8	360224	30.10
.1540		23	2	3 1/8	360223	29.30
.1562	5/32		2	3 1/8	360010	29.15
.1570		22	2	3 1/8	360222	32.20
.1590		21	2 1/8	3 1/4	360221	31.05
.1610		20	2 1/8	3 1/4	360220	31.80
.1660		19	2 1/8	3 1/4	360219	31.80
.1695		18	2 1/8	3 1/4	360218	31.80
.1719	11/64		2 1/8	3 1/4	360011	31.80
.1730		17	2 3/16	3 3/8	360217	31.80
.1770		16	2 3/16	3 3/8	360216	31.05
.1800		15	2 3/16	3 3/8	360215	32.20
.1820		14	2 3/16	3 3/8	360214	31.05
.1850		13	2 5/16	3 1/2	360213	34.20
.1875	3/16		2 5/16	3 1/2	360012	31.05
.1890		12	2 5/16	3 1/2	360212	35.75
.1910		11	2 5/16	3 1/2	360211	33.00
.1935		10	2 7/16	3 5/8	360210	32.20
.1960		9	2 7/16	3 5/8	360209	33.00
.1990		8	2 7/16	3 5/8	360208	33.00
.2010		7	2 7/16	3 5/8	360207	33.00
.2031	13/64		2 7/16	3 5/8	360013	34.10
.2040		6	2 1/2	3 3/4	360206	33.70
.2055		5	2 1/2	3 3/4	360205	34.10
.2090		4	2 1/2	3 3/4	360204	33.70
.2130		3	2 1/2	3 3/4	360203	34.10
.2188	7/32		2 1/2	3 3/4	360014	34.10
.2210		2	2 5/8	3 7/8	360202	35.50
.2280		1	2 5/8	3 7/8	360201	34.80
.2340		A	2 5/8	3 7/8	360401	38.60
.2344	15/64		2 5/8	3 7/8	360015	36.55
.2380		B	2 3/4	4	360402	38.60
.2420		C	2 3/4	4	360403	38.60
.2460		D	2 3/4	4	360404	37.65
.2500	1/4	E	2 3/4	4	360016	36.55
.2570		F	2 7/8	4 1/8	360406	43.30
.2610		G	2 7/8	4 1/8	360407	44.40
.2656	17/64		2 7/8	4 1/8	360017	40.70
.2660		H	2 7/8	4 1/8	360408	45.30

TOOL DIAMETER			LENGTH		118° POINT	
DECIMAL	FRAC.	WIRE LETTER	FLUTE	OVER-ALL	TYPE 3600 EDP NO.	PRICE EACH
.2720		I	2 7/8	4 1/8	360409	$44.40
.2770		J	2 7/8	4 1/8	360410	45.30
.2810		K	2 15/16	4 1/4	360411	45.30
.2812	9/32		2 15/16	4 1/4	360018	43.25
.2900		L	2 15/16	4 1/4	360412	45.30
.2950		M	3 1/16	4 3/8	360413	49.85
.2969	19/64		3 1/16	4 3/8	360019	47.80
.3020		N	3 1/16	4 3/8	360414	48.65
.3125	5/16		3 3/16	4 1/2	360020	46.80
.3160		O	3 3/16	4 1/2	360415	48.05
.3230		P	3 5/16	4 5/8	360416	51.20
.3281	21/64		3 5/16	4 5/8	360021	49.55
.3320		Q	3 7/16	4 3/4	360417	52.15
.3390		R	3 7/16	4 3/4	360418	51.20
.3438	11/32		3 7/16	4 3/4	360022	49.55
.3480		S	3 1/2	4 7/8	360419	55.05
.3580		T	3 1/2	4 7/8	360420	56.15
.3594	23/64		3 1/2	4 7/8	360023	52.75
.3680		U	3 5/8	5	360421	54.00
.3750	3/8		3 5/8	5	360024	52.75
.3770		V	3 5/8	5	360422	55.05
.3860		W	3 3/4	5 1/8	360423	60.40
.3906	25/64		3 3/4	5 1/8	360025	57.35
.3970		X	3 3/4	5 1/8	360424	57.80
.4040		Y	3 7/8	5 1/4	360425	60.40
.4062	13/32		3 7/8	5 1/4	360026	57.35
.4130		Z	3 7/8	5 1/4	360426	66.85
.4219	27/64		3 15/16	5 3/8	360027	62.35
.4375	7/16		4 1/16	5 1/2	360028	62.35
.4531	29/64		4 3/16	5 5/8	360029	71.80
.4688	15/32		4 5/16	5 3/4	360030	70.10
.4844	31/64		4 3/8	5 7/8	360031	78.50
.5000	1/2		4 1/2	6	360032	86.15
.5312	17/32		4 13/16	6 5/8	360034	112.30
.5625	9/16		4 13/16	6 5/8	360036	113.30
.5938	19/32		5 3/16	7 1/8	360038	121.60
.6250	5/8		5 3/16	7 1/8	360040	137.90
.6562	21/32		5 3/16	7 1/8	360042	140.25
.6875	11/16		5 5/8	7 5/8	360044	142.95
.7188	23/32		5 5/8	7 5/8	360046	168.75
.7500	3/4		5 13/16	8	360048	172.15

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CARBIDE TIPPED VARIABLE LENGTH REAMERS

TYPE 3457EL - STRAIGHT SHANK - STRAIGHT FLUTE LONG CARBIDE - FOR NON-FERROUS
TYPE 3458EL - STRAIGHT SHANK - STRAIGHT FLUTE LONG CARBIDE - FOR CAST IRON
TYPE 3459EL - STRAIGHT SHANK - STRAIGHT FLUTE LONG CARBIDE - FOR STEEL

NAS 897 chucking reamers manufactured to national aerospace standards 897 C with flute length carbide with variable overall lengths. When ordering, specify desired length within overall length range. Eliminates need to special order reamers, saving time and money. These reamers have straight flutes and a controlled shank.



TYPE 3416EL - STRAIGHT SHANK - STRAIGHT FLUTE LONG CARBIDE - THROUGH HOLES - FOR NON-FERROUS
TYPE 3426EL - STRAIGHT SHANK - STRAIGHT FLUTE LONG CARBIDE - THROUGH HOLES - FOR CAST IRON
TYPE 3435EL - STRAIGHT SHANK - STRAIGHT FLUTE LONG CARBIDE - THROUGH HOLES - FOR STEEL

Coolant feeding hole in each flute for flushing chips forward through the hole being reamed. with variable overall lengths. When ordering, specify desired length within overall length range. Eliminates need to special order reamers, saving time and money. These reamers have a controlled shank and coolant through the flutes.



TYPE 3442EL - STRAIGHT SHANK - RIGHT SPIRAL FLUTE LONG CARBIDE - FOR NON-FERROUS
TYPE 3443EL - STRAIGHT SHANK - RIGHT SPIRAL FLUTE LONG CARBIDE - FOR CAST IRON
TYPE 3444EL - STRAIGHT SHANK - RIGHT SPIRAL FLUTE LONG CARBIDE - FOR STEEL

Right spiral flutes have a greater chip clearing ability for use with ductile materials, highly abrasive materials orblind holes. Finishes are much better as spiral flutes tend to bridge interruptions such as keyways, slotsor intersecting holes. NAS 897 chucking reamers manufactured to national aerospace standards 897 C with flute long carbide.with variable overall lengths. When ordering, specify desired length within overall length range. Eliminates need to special order reamers, saving time and money. These reamers have a controlled shank.



TYPE 3411EL - STRAIGHT SHANK - RIGHT SPIRAL FLUTE LONG CARBIDE - BLIND HOLES - FOR NON-FERROUS
TYPE 3413EL - STRAIGHT SHANK - RIGHT SPIRAL FLUTE LONG CARBIDE - BLIND HOLES - FOR CAST IRON
TYPE 3415EL - STRAIGHT SHANK - RIGHT SPIRAL FLUTE LONG CARBIDE - BLIND HOLES - FOR STEEL

Right spiral flutes. Full length center coolant feeding hole for flushing chips back towards shank with variable overall lengths. When ordering, specify desired length within overall length range. Eliminates need to special order reamers, saving time and money. These reamers have a controlled shank and coolant through the end of the tool.



TYPE 3482EL - STRAIGHT SHANK - LEFT SPIRAL FLUTE LONG CARBIDE - FOR NON-FERROUS
TYPE 3483EL - STRAIGHT SHANK - LEFT SPIRAL FLUTE LONG CARBIDE - FOR CAST IRON
TYPE 3484EL - STRAIGHT SHANK - LEFT SPIRAL FLUTE LONG CARBIDE - FOR STEEL

Left spiral flutes should only be used on through holes and very hard materials. Finishes are much better as spiral flutes tend to bridge interruptions such as keyways, slots or intersecting holes. NAS 897 chucking reamers manufactured to national aerospace standards 897 C with flute long carbide and variable overall lengths. When ordering, specify desired length within overall length range. Eliminates need to special order reamers, saving time and money. These reamers have a controlled shank.



TYPE 3427EL - STRAIGHT SHANK - LEFT SPIRAL FLUTE LONG CARBIDE - THROUGH HOLES - FOR NON-FERROUS
TYPE 3428EL - STRAIGHT SHANK - LEFT SPIRAL FLUTE LONG CARBIDE - THROUGH HOLES - FOR CAST IRON
TYPE 3429EL - STRAIGHT SHANK - LEFT SPIRAL FLUTE LONG CARBIDE - THROUGH HOLES - FOR STEEL

Left spiral flutes. Coolant feeding hole in each flute for flushing chips forward through the hole being reamed. with variable overall lengths. When ordering, specify desired length within overall length range. Eliminates need to special order reamers, saving time and money. These reamers have a controlled shank and coolant through the flutes.



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